NATIONAL PETROLEUM RESERVE IN ALASKA

HISTORY OF DRILLING OPERATIONS

TULAGEAK TEST WELL NO. 1

HUSKY OIL NPR OPERATIONS, INC. Edited by: S. L. Hewitt & R. G. Brockway

For the

U. S. GEOLOGICAL SURVEY Office of the National Petroleum Reserve in Alaska Department of the Interior SEPTEMBER 1982

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TULAGEAK TEST WELL NO. 1

INTRODUCTION

Tulageak Test Well No. 1 is located in the National Petroleum Reserve in Alaska (Figure 1). The well is located 1,140 feet from the west line and 3,338 feet from the south line of protracted Section 7, Township 21 North, Range 14 West, Umiat Meridian (Latitude: $71^{\circ}11'21.62"$ North; Longitude: $155^{\circ}44'00.82"$ West). Alaska State Plane Coordinates are: X = 295,272.76; Y = 6,287,738.37, Zone 5. Elevations are: ground level 10 feet and Kelly bushing 27 feet. Rig-up began on February 20, 1981, and the rig released on March 23, 1981.

The well was drilled to a total depth of 4,015 feet. The primary objective of the well was to test the sandstones in the basal portion of the "Pebble Shale" unit. Secondary objectives were the equivalents of the Jurassic Barrow sandstones and the Sag River Sandstone. The Argillite basement was reached at 3,964 feet.

Husky Oil NPR Operations, Inc. supervised and directed the drilling and support operations as prime contractor to the Department of the Interior, U. S. Geological Survey, Office of the National Petroleum Reserve in Alaska. Geological personnel were furnished by Tetra Tech, Inc. Brinkerhoff Signal, Inc. was the drilling contractor; Brinkerhoff Rig 31, a National T-20, was used to drill the well.

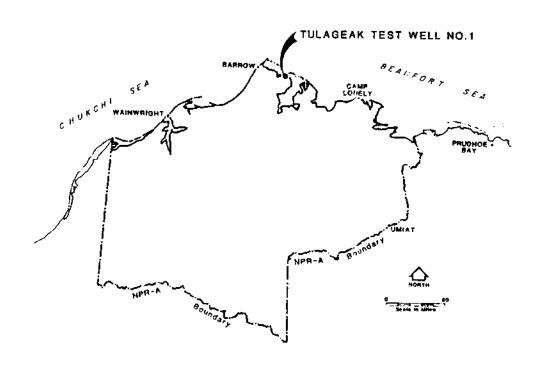


FIGURE 1 - WELL LOCATION MAP - TULAGEAK NO. 1

DRILLING SUMMARY

Field operations at the Tulageak Test Well No. 1 location began on January 26, 1981, with the mobilization of construction crews and equipment required to build the drilling pad and an ice airstrip to accommodate C-130 Hercules aircraft. Construction work was completed on February 11.

The rig move from Walakpa Test Well No. 2 was accomplished with 34 Rolligon loads. Rig move-in operations began on February 16. Rig-up operations began on February 20, and were completed on February 26. The well was spudded February 26, 1981, at 3:00 p.m.

During rig-up, 20" conductor pipe was set at 105' and cemented with 475 sacks of 14.9 ppg Permafrost cement. A 12-1/4" hole was drilled below the 20" conductor pipe to 2730' and the hole conditioned for logs. This interval was drilled with a 3% calcium chloride mud system with a weight of 9.6 to 10.1 ppg. A calcium chloride mud was used to prevent damage to possible hydrocarbon reservoirs which are known to contain swelling clays in the Barrow area (determined from water susceptibility tests on cores from the South Barrow Wells Nos. 12 and 13). The presence of calcium chloride necessitated the running of a dual laterolog rather than a dual induction The following logs were run: DLL/GR/SP. FDC/CNL/GR/CAL, BHC-Sonic/GR/TTI, LSS/GR/TTI, and HDT-Dipmeter. Nineteen sidewall cores were shot with seventeen recovered. Sixty-three joints of 9-5/8", S-95, 53.5 lb./ft. Buttress casing were run to 2720' and cemented with 1,500 sacks of Permafrost cement; slurry weight of returns was 14.6 ppg. The 9-5/8" casing was hung with a National casing hanger, and slips were set with full casing weight. The Hydril was tested to 1,500 psi; the blowout preventer and all other equipment were tested to 3,000 A 13-5/8", 5,000 psi, SRRA arrangement blowout-preventer stack was installed. The casing was tested to 3,000 psi, and a formation leakoff test was run after drilling 10 feet of new hole. The formation was tested to 12.0 ppg equivalent with 9.6 ppg mud in the hole (360 psi surface pressure). There was no leakoff.

An 8-1/2" hole was drilled to 2940' with a mud weight of 9.9 ppg, and Core No. 1 was cut from 2940' to 2982' (38' recovered). Drilling operations resumed. Tight hole was encountered while tripping for a new bit at 3322'. The lower interval of the hole, 2970' to 3322', was tight and required three hours to ream. While tripping for a new bit at 3644', tight hole was encountered at 3376'. The stand was pulled too high in the derrick, and the blocks became wedged against the crown. The blocks were worked loose, and 590 feet of drilling line was cut as a safety precaution. Drilling of the 8-1/2" hole was resumed. Core No. 2 was cut from 3783' to 3816' (33' recovered). Drilling resumed to 3880' where circulation was lost. A lost-circulation material pill was spotted and circulation regained. Drilling resumed to 4005', and Core No. 3 was cut to 4015' (10' recovered).

The core hole was reamed and preparations made for logging. The following logs were run: Temperature Survey, DLL/SP/GR,

FDC/CNL/GR/CAL, BHC-Sonic/GR, HDT-Dipmeter. Twenty sidewall cores were attempted, and 18 were recovered. The top sidewall core was shot at 2730'; the bottom was shot at 3940'. A second temperature survey was run, and the hole was conditioned for testing.

Drill-Stem Test No. 1 was conducted in the open hole over the interval 3770° to 3825° . A 530° water cushion was used. Surface chokes were $1/4^{\circ}$ and $1/8^{\circ}$, and the bottom-hole choke was $3/4^{\circ}$. All pressures listed below were recorded at 3811° and are the field data. The test is summarized as follows:

Initial Flow Period (30 minutes): Opened with weak blow, increasing to very strong blow in 15 minutes and continuing until shut-in; Initial Hydrostatic Pressure 1,993 psi; Bottom Hole Flowing Pressure from 279 psi when opened to 545 psi at shut-in.

Initial Shut-In (30 minutes): Initial Shut-In Pressure 1,841 psi.

Final Flow Period (120 minutes): Opened with strong blow, decreasing to moderate in one minute, and to weak at shut-in; Bottom Hole Flowing Pressure 545 psi at opening increasing to 684 psi at shut-in.

<u>Final Shut-In (240 minutes)</u>: Final Shut-In Pressure 1,841 psi; Final Hydrostatic Pressure 1,993 psi.

Recovery: 4.59 barrels of slightly water-cut mud.

After running Drill-Stem Test No. 1, a decision was made to plug and abandon the well. Cement plugs were set from 3950' to 3700' with 96 sacks of cement and from 2800' to 2600' with 72 sacks of cement. Both plugs were of Class "G" cement containing 1% CFR-2. The pipe was pulled to 2000' and the mud was displaced with water; the water was then displaced with diesel oil. This was to allow future re-entry into the upper well bore by U. S. Geological Survey personnel to make temperature measurements. The abandonment marker and head were set and installed; the rig was released March 23, 1981, at 12:00 noon.

Mud and rental equipment were shipped by Hercules C-130 aircraft to Camp Lonely. The rig was flown by Hercules C-130 aircraft to Fairbanks, Alaska, and trucked to Anchorage. This operation was completed on April 5, 1981. During and following the rig move, the rig camp was shipped to the South Barrow Pressure Reducing Station by truck where it was stacked out for future use in connection with the Barrow Gas Field.

Detailed drilling information, in the form of bit records, mud summary, time analysis, and casing and cementing reports, is included in the body of this report.

SUBMIT IN TRIPLICATE* Form sporoved. Rudget Bureau No. 42-R142:

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2. NAME OF OPERATOR National Petroleum Reserve in	Tulageak Test Well No. 1
Alaska (through Husky Oil NPR Operations, Inc.)	10. FIELD OR WILDCAT NAME
3. ADDRESS OF OPERATOR	Wildcat
2525 C Street, Suite 400, Anchorage, AK 99503	11. SEC., T., R., M., OR BLK. AND SURVEY OR
4. LOCATION OF WELL (REPORT LOCATION CLEARLY, See space 17	AREA
below.)	Sec 7, T21N, R14W, UM
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*(See Instructions and Spaces for Additional Data on Reverse Side)

INSTRUCTIONS

Tulageak Test Well No. 1 WELL COMPLETION REPORT

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Fight in this torm is designed for submitting a complete and correct well completion report and leaves to eliber a Federal agency or a Sinte above below. This torm is designed for submitting a complete and correct well and interesting the use of this form and the number of capies to be submitted, prefetable regarded by commy be obtained from, the local federal and of the form and the submitted for experient for separate completions.

If not find prior to the time this animumy record is submitted, copies of all currently available logs (drillers, geologists, ample and core modysts, all types electric, etc.), forms. If not find presente tests, and directions on the form and directioning surveys, should be attached hereto, to the extent required by applicable Federal analote State new and regulations.

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471-233

U.B. GOMERNINEN'S PRINTING CITICAL SMACHWEIGH

CORE NO.

DESCRIPTION	Sh, blk-v dk gy, firm-brit, v carb, some sit, abunt fitg sd gro, abunt fitg cht & qtz peb, occ gvi or cbl size, R - SR, occ pyr strg.	Sh, m gy, firm, sub fis, thn bed, sli mica, tr pyr, ss, it brn-gy, v f grn, SA - SR, fri, calc b/or dol in part, occ grn mica, slty, cly-filled in part, poorfair sort, poor por, bri yel fluor w/good cut. This intv is lightly bioturbated sh, ads, & sitstn.	Sa, m gy, v f-slt, occ grdg sltet, tr f grn, SA-SR, mod hd, occ dk gy partings, calc, cly-filled in pt, tr glau, occ calcite-filled fracs, tr por, sl tr oil w/yel fluor.	Ss, m gy, v f-f grn, slty in pt, SA-SR, sl fri, occ dk grns, tr flau, sl calc, sl cly-filled in pt, p por, g-fr srtg, spotty brn oil stn w/dull orng fluor.	Ss, brn, (oil stn), v f-f grg SA-SR, some slt, frf, sl calc, sl cly-filled in pt, p por, fr-g srtg, even brn oil stn w/dull orng fluor.	Ss, m gy, w/dk gy arg ptgs and/or burrows, v f grn to slt, some f grn, SA-SR, sl fri, occ dk grns, tr glau, sl tr calc cmt, cly-fille, v poor - tr por, fr srtg, tr dull or fluor, no visible stn.	Ss as in 3786-87', pred dk gy, more arg, occ v thin sh ptgs.	Ss, m gy, w/spty brn oil stn, v f-f grn, some slt, SA-SR, sl fri, calc, occ dk grns, tr glau, sl cly-filled in pt, p w/some fr por, fairly g srtg, dull or fluor.	Ss, as in 3788-89', less oil stn & occ v a arg ptg.
	1	1	1	1	1	t	1	1	ı
	2940-2948'	2949-2980'	37833784'	3784-3785'	3785-3786'	3786-3787'	3787-37881	3788-3789	3789~3791'
INTERVAL	2940-2982' (Cut 42'; Rec 38')		3783±3816' (Cut 33'; Rec 33')						

WELL COMPLETION REPORT Tulageak Test Well No. I Page 4

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CORE NO.

DESCRIPTION	Ss m gy, w/dk gy arg ptgs, v f-f grn, slty in pt, occ dk grns, tr glau, calc, p-tr por, f srtg, tr dull or fluor, tr stn.	Ss, as in 3791-92' w/incr in brn oil stn (approx 30%).	Ss, m gy, w/numerous dk gy arg ptgs, v f-f grn, slty grdg to sltst, occ dk grns, sl fr1, calc, cly-filled, tr v p por, no fluor or stn,	Ss, as in 3793-94' w/occ cly-filled burrow.	Ss, m gy w/tr dk gy arg ptgs, v f~f grn, SA-SR, sl fri, occ dk grn, tr glau, tr cly~filled burrows and/or trails, p por, fairly g srtg, tr fluor, occ calcitefilled frac or ptg.	Ss, as in 3796-3798' w/inc arg pigs and burrows, no fluor.	Ss, m gy, w/f dk arg ptgs, v f-slt, grdg to sltst, occ f grn, cly-filled, v sl calc in pt, tr por, p srtg, note fine arg ptgs make up 50% of rock.	Sa, m gy, w/few dk arg ptgs or burrows, v sl greenish cast, v f-f grn, some slt, cly-filled in pt, calc, occ dk grns, tr glau, f srtg, p por, occ spotty lt brn oil stn w/yel fluor.
	t	1	ł	ı	t	ı	1	1
	3791-3792'	3792-3793'	3793-3794'	3794-3796'	3796-3798'	3798-3799'	3799-3801'	3801-3802'
INTERVAL								
CORE NO.	2 (Cont'd)							

Ss, m gy, v f grn, occ f grn, v slty grdg to sltst, sl fr1, sl calc, occ dk grn, tr glau, p srtg, tr por; sh, dk gy, sub-fis, slty, sdy, carb, tr pyr; this intv thin lams ad and sh, mostly sh.

Ss as in $3801-02^{\circ}$, w/inc in arg ptgs & decrease in oil stn and fluor.

3802-38031

3803-3804

DESCRIPTION	- Ss, m gy, w/v sl greenish cast, occ dk gy carb ptgs or burrow & trails, v f-f grn, some sit, calc, fri, occ dk grns, tr glau, f srtg, p por, tr yel fluor.	Ss, m 8y, v sl greenish, freq dk gy arg ptgs, v f-f grn, slty grdg to sltst, v sl calc, mod hd, occ grn glau, f srtg, p to tr por.	 Ss, m gy, sli greenish in pt, occ dk gy arg lams, v f=f grn, slty, mod hd, occ-freq dk grns, occ grn glau, p srtg, tr por. 	- Ss, m gy-gn to dk brn-gy, mottled, v f-f grn, slty, mod hd to sli fri, occ dk gy arg ptgs, freq glau grns, occ other dk grns, cly-filled, tr por, v p srtg.	Sitst, dk gy-brn w/freq large (up to .5 mm) gn glau grns, some v f sd, hd, calc.	- Ss, m gy-gn, mod hd, v f-f grn, slty, cly-filled, occ to abunt glau, v sl calc to calc, freq dk gy-brn sh ptgs, tr por, p w/some f srtg.	- Phyllite, v dk gy to blk, hd, steep cleavage, proboriginal bdg surf, occ qtzor calcfilled fracs, frequent s pyr (?) xls.	- Slate, v dk gy, hd, steep cleavage, occ pyr xls.
	3804-3805'	3805-3807'	3807-3808'	3808-3809'	3809-3811'	3811-3816'	4005-4011'	4011-4013
INTERVAL							4005-4015' (Cut 10'; Rec 10')	
CORE NO.	2 (Cont'd)						6	

As in 4005-4011'.

4013-4015

WELL COMPLETION REPORT Tulageak Test Well No. 1 Page 6 Drill Stem Test No. 1 was conducted in the open hole over the interval 3770 to 3825. A 530 water cushion was used. Surface chokes were 1/4" and 1/8" and the bottom hole choke was 3/4". All pressures listed below were recorded at 3811 and are the field data. The test is summarized as follows:

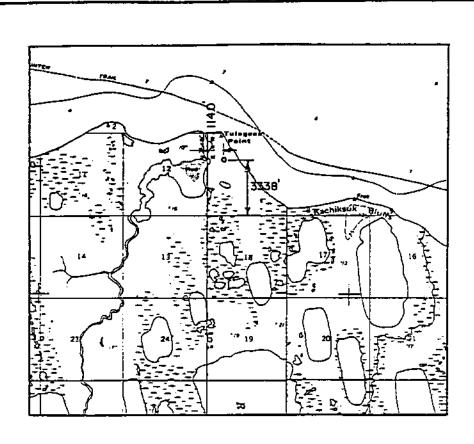
Initial Flow Period (30 minutes): Opened with weak blow, increasing to very strong blow in 15 minutes and continuing until shut in; Initial Hydrostatic Pressure 1,993 psi; Bottom Hole Flowing Pressure from 279 psi when opened to 545 psi at shut in.

Initial Shut In (30 minutes): Initial Shut In Pressure 1,841 psi.

Final Flow Period (120 minutes): Opened with strong blow, decreasing to moderate in one minute, and to weak at shut in; Bottom Hole Flowing Pressure 545 psi at opening increasing to 684 psi at shut in.

Final Shut In (240 minutes): Final Shut In Pressure 1,841 ps1; Final Hydrostatic Pressure 1,993 ps1.

Recovery: 4.59 barrels of slightly water cut mud.



TULAGEAK 7-81

Lat. = 71° 11' 21.62" N Long. = 155° 44' 00.82" W

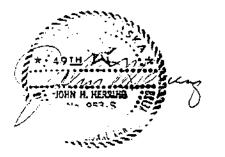
Y = 6,287, 738.37

X = 295,272.76

Zone 5

I hereby certify that I am properly registered and licensed to practice land surveying in the State of Alaska and that this plat represents a location survey made by me or under my supervision, and that all dimensions and other details are correct.

DATE: DEC. 12,1980



AS - STAKED LOCATION

TULAGEAK No. 1

located in: NW 1/4 protracted Sec. 7, T. 21 N., R. 14 W., Umiat Meridian, Ak.

Surveyed for:

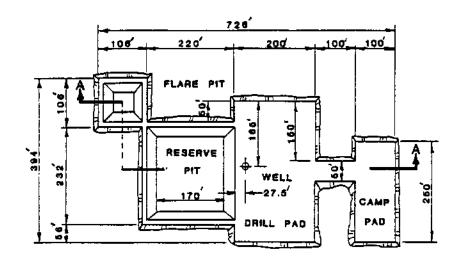
SCALE IN MILES

NGR Operations Inc

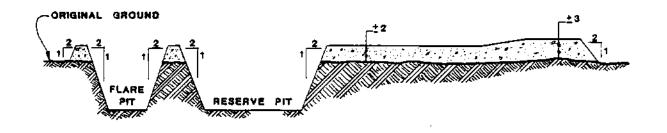
surveyed by: nana-bell · herring, inc.

engineers T and land Surveyors

2740 Avenue Blog. Surin 202 Archimote Alassa 9950:



PLAN VIEW



SECTION A - A

TULAGEAK DRILL PAD

OPERATIONS HISTORY

DATE AND FOOTAGE DRILLED AS	
OF 6:00 A.M.	ACTIVITY
2/16/81	Began moving rig from Walakpa No. 2 to Tulageak. Six Rolligon loads were moved today.
2/17/81	Continued with rig move.
2/18/81	Continued with rig move. The rig substructure, being moved by Rolligon, is off the ice road and temporarily stuck. Attempts are being made to get it back on the road. Kodiak's truck shop was destroyed by fire yesterday.
2/19/81	Rig move is approximately 80 percent complete. The substructure is back on the road.
2/20/81	Three loads of rig components remain to be moved. The camp is set and has heat but no water. The sewer plant is not yet operational. Rig-up will begin today, and the camp is expected to be operational today.
2/21/81	Rig move (a total of 34 Rolligon loads) is complete. All Rolligons left the location at midnight. Set substructure, draw works, dog house, and derrick. Changed out one mud pump. Camp is completely operational; rig-up is 65% complete.
2/22/81	Set four pump room units, mud tank, boilers, generators, boiler water tank, air heater, mechanics' shop, fuel tank, Howco cement unit, and logging unit. Hooked up fuel lines and heat ducts. Fired up air heater. Rigged up windwalls.
2/23/81	Strung derrick and miscellaneous lines; strung lights. Started air heater; hooked up steam lines. Raised derrick. Set ramp and catwalk. Continued working on Howco and Schlumberger units.
2/24/81	Finished firing boilers and repairing steam lines. Hooked up mud lines. Cut 20" casing. Welded on 20" casing head and tested weld to 200 psi. Set casing at 105'. Started Howco unit and heated water for cementing. Cleaned up yard; stacked mud. Built docks and stacked miscellaneous supplies on same.

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Cemented 20" conductor with 475 sacks of Permafrost cement; 14.9 ppg slurry. Nippled up 13-3/8", 5,000 psi blowout preventer. Mixed mud; rigged up No. 2 pump. Rig-up is complete.

2/26/81

Completed nippling up blowout preventer stack. Hooked up accumulator, hydraulic lines, diverter lines, and choke manifold. Completed nippling up No. 2 pump. Repaired water and steam leaks. Picked up kelly; made up swivel; picked up rathole and mousehole. Worked on air compressors. Hooked up standpipe and rotary chain guard. Ran wear bushing. Picked up bottom-hole assembly.

2/27/81 625'

Total Depth: 730'; Mud Weight: 9.6; Viscosity: 34. Finished picking up bottom-hole assembly. Repaired air lines to mud pump. Pressure tested blowout preventers to 200 psi. Drilled cement from 57' to 105'. Repaired mud pump and lines. Pulled out of hole to unplug bit. Ran in hole; spudded well February 26, 1981, at 3:00 p.m. Surveyed at 503'; broke wireline. Reran survey. Drilled ahead.

2/28/81 840'

TD: 1570'; MW: 10.1; Vis: 35. Drilled to 995'; unplugged flow line. Drilled to 1099'; surveyed. Drilled ahead.

3/1/81 566'

TD: 2136'; MW: 10.1; Vis: 38. Drilled to 1756'; surveyed. Drilled to 2083'; surveyed. Tripped for new bit. Drilled ahead.

3/2/81 594' TD: 2730'; MW: 10; Vis: 36. Drilled; worked on mud pump. Drilled; repaired recorder line. Drilled.

3/3/81

TD: 2730'; MW: 10.1; Vis: 47. Circulated and conditioned hole for wiper trip. Dropped survey and made wiper trip. Circulated and conditioned mud. Unplugged flow line; circulated and conditioned mud. Pulled out of hole, steel-line measuring; no correction. Rigged up logging unit. Ran in hole and began logging with DLL tool. CPW broke and pulled into casing. Waited on parts.

3/4/81 0'

TD: 2730'; MW: 10.1; Vis: 49. Waited for parts to arrive. Ran DLL/GR/SP, FDC/CNL/GR/CAL, BHC-Sonic/GR/TTI, LSS/GR/TTI, and HDT-Dipmeter. Shot 19 sidewall cores with 17 recovered.

3/5/81 0'

21

TD: 2730'; MW: 10.3; Vis: 44. Rigged down logging unit. Ran in hole; had eight feet of fill on bottom. Circulated and conditioned hole for running

9-5/8" casing. Pulled out of hole. Rigged up and ran 63 joints of 9-5/8", 53.5#, Buttress casing. Ran in hole with stab-in tool and rigged up to circulate. Circulated and conditioned hole for cementing.

3/6/81 0' TD: 2730'. Circulated while preparing blowout preventers to set casing slips. Cemented 9-5/8" casing with 1,500 sacks Permafrost cement mixed at 14.9 ppg, with 14.6 ppg returns at surface. Preceded cement with 40 barrels water ahead and two barrels water behind. Displaced with 19-1/2 barrels water. Casing shoe at 2720'; float collar at 2632'; centralizers at 2710', 2673', 2630', 2583', 2497', 2413', 2329', 167', 128' and 86'. Cement was in place at 1:00 p.m. Pulled out of hole with drill pipe. Nippled down blowout preventers. Picked up 9-5/8" casing hanger; set 9-5/8" casing slips with full casing load. Cut off casing; installed packing support; had to grind off one side of packing support ring.

3/7/81 0'

2730'; MW: 9.0; Vis: 33. TD: Nippled up blowout preventer stack. Tested blowout preventer equipment. Tested choke manifold to 3,000 psi; tested Hydril to 1,500 psi. Had two flange leaks and had to replace seal ring below blowout preventer. seal gaskets on test plug three times. Installed wear bushing. Picked up 8-1/2" bit; ran in Strapped in hole; tagged FO at 2627'.

3/8/81 217' TD: 2947'; MW: 9.6; Vis: 36. Tested casing; tested upper and lower kelly valves to 3,000 pounds. Drilled float collar, two shoe joints and float shoe at 2720'; drilled 10 feet of cement below float shoe. Drilled from 2730' to 2740'. Circulated bottoms up. Closed pipe rams; pressured up on formation to 12.0 ppg mud weight equivalent (360 psi surface pressure). Drilled from 2740' to 2940'. Circulated bottoms up. Dropped survey and pulled out of hole. Picked up core barrel; ran in hole. Circulated and dropped ball. Cut Core No. 1, 2940' to 2947'.

3/9/81 148' TD: 3095'; MW: 9.9; Vis: 47. Continued cutting the core, 2947' to 2952'. Worked on mud-pump motor. Finished cutting Core No. 1 to 2982'. Pulled out of hole with core barrel. Laid down core; stood core barrel in derrick. Recovered 38 feet of core. Ran in hole with bit; washed and reamed 60 feet to bottom. Drilled to 3095'.

3/10/81 227'

TD: 3322'; MW: 9.9; Vis: 45. Drilled to 3322'; dropped survey. Pulled out of hole.

3/11/81 117' TD: 3439'; MW: 9.9; Vis: 47. Tripped for bit; washed and reamed from 2970' to 3260'; tight hole. Surveyed at 3240'. Washed and reamed from 3260' to 3322'. Drilled from 3322' to 3385'. Laid down one joint of 3-1/2" drill pipe and lower kelly valve. Drilled to 3439'.

3/12/81 102' TD: 3541'; MW: 9.9; Vis: 40. Drilled to 3505'; dropped survey. Tripped for bit; washed and reamed 30 feet to bottom. Drilled ahead.

3/13/81 103' TD: 3644'; MW: 10.0; Vis: 42. Drilled to 3560'; circulated samples. Drilled; repaired mud pump. Drilled ahead.

3/14/81 26' TD: 3670'; MW: 10.1; Vis: 41. Pulled four stands; tight hole; had 40,000 pounds drag. Picked up kelly; worked pipe through tight spot at 3376'. Picked up too high and wedged blocks in crown section. Cut and slipped 590 feet of drilling line; finished pulling out of hole. Pulled wear bushing. Tested blowout preventer equipment: Hydril to 1,500 pounds; all other equipment to 3,000 pounds. Reset wear bushing. Safety reamed 30 feet to bottom; had seven feet of fill on bottom. Drilled to 3653'; circulated samples. Drilled to 3660'; circulated samples. Drilled ahead.

3/15/81 113' TD: 3783'; MW: 9.7; Vis: 37. Drilled to 3747'; circulated samples. Drilled to 3783'; circulated samples. Started losing partial returns; lost 100 barrels mud. Slowed pump down to one-half rate with full returns. Conditioned mud.

3/16/81 33' TD: 3816'; MW: 9.9; Vis: 43. Circulated and conditioned mud at 3783'; dropped survey. Pulled out of hole, steel-line measuring; no correction. Replaced brake blocks. Picked up core barrel and ran in hole to 3723'; hole tight. Reamed and washed 60 feet to bottom; had eight feet of fill. Circulated bottoms up and dropped ball. Cut Core No. 2, 3783' to 3803'. Repaired No. 1 mud pump and welded on mud line. Continued coring to 3816'; pulled out of hole with core.

3/17/81 64' TD: 3880'; MW: 9.9; Vis: 44. Laid down core and stood core barrel in derrick. Recovered 33 feet of core. Picked up bit and ran in hole to 3780'. Safety reamed 36 feet to bottom; had eight feet of fill on bottom. Drilled to 3880'. Lost 50 barrels of mud at 3880' in five minutes. Shut down pump; pulled 95 feet

up hole. Filled annulus with water. Fluid dropped one foot each two minutes. Mixed 30-barrel lost-circulation material pill at 9.8 ppg with 10 sacks medium Quickseal and 15 sacks fine Nut Plug. Ran bit to bottom; kelly froze up. Rigged up circulating sub and spotted lost-circulation material pill on bottom; pill in place at 4:15 a.m. Had 75% returns while spotting pill. Thawed kelly and standpipe with bit 95 feet off bottom. Circulated with 100% returns.

3/18/81 100'

TD: 3980'; MW: 9.8; Vis: 41. Thawed stand pipe and kelly. Drilled to 3900'; circulated samples. Drilled ahead.

3/19/81 26' TD: 4006'; MW: 9.8; Vis: 46. Drilled to 4005'; circulated bottoms up. Pulled out of hole to 3950'; reamed from 3950' to 4005'. Circulated while waiting for 40-knot winds to diminish. Dropped survey; pulled out of hole. Picked up core barrel and ran in hole to 3950'. Reamed from 3950' to 4005'; no fill; hole tight. Began cutting Core No. 3 at 4005'.

3/20/81 9' TD: 4015'; MW: 9.8; Vis: 45. Cut Core No. 3 to 4015'; pulled out of hole with core. Laid down core and core barrel; recovered 10 feet of core. Ran in hole with bit and reamed core hole. Circulated; pulled out of hole for logs, steel-line measuring; no correction. Rigged up logging unit. Ran Temperature Survey; attempted to run DLL but tool failed.

3/21/81 0'

TD" 4015'; MW: 9.8; Vis: 47. Ran DLL/SP/GR; FDC/CNL/GR/CAL, BHC-Sonic/GR, and HDT-Dipmeter. Shot 20 sidewall cores; recovered 18. Ran second Temperature Survey. Ran in hole to 2688'; circulated bottoms up at casing shoe. Finished running in hole; no fill. Circulated and conditioned hole and mud for drill-stem test.

3/22/81 0'

TD: 4015'; MW: 9.8; Vis: 44. Pulled out of hole for drill-stem test; picked up drill-stem test tools. Ran in hole with tools and a 530-foot water cushion. Set bottom packer at 3825', center packer at 3770', and top packer at 3761', with 190-foot tail pipe. Opened tool for 30 minutes with initial 1" blow increasing to 20" blow in 15 minutes in bucket of Blow decreased to 4" at end of final flow Initial flowing pressure during first period was 279 psi; the final flowing pressure during the first period was 545 psi. The initial shut-in period was 30 minutes with a shut-in pressure of 1,841 psi. The second (and final) flow period was for 120 minutes with an initial flowing pressure of 545 psi and a final

flowing pressure of 684 psi. The final shut-in period was 240 minutes with a shut-in pressure of 1,841 psi. Initial and final hydrostatic pressures were 1,993 psi. All pressures were taken from Pressure Gauge No. 7581, located at 3811'. The final flow period began with an immediate 20" blow; it decreased to a 7" blow in one minute and to a 4" blow at end of period. Five hundred thirty feet of water and 620 feet of slightly water-cut mud were recovered. The surface choke used in this test was 1/8"; the bottom choke was 3/4". Unseated packer and pulled out of hole. Reversed out fluids. Finished pulling out of hole and laying down drill-stem test tools.

3/23/81

4015': PBTD: TD: 2600'; MW: 9.6: Vis: Finished laying down drill-stem test tools; laid down drill collars and jars. Ran in hole with drill pipe; circulated and conditioned mud. Set Plug No. 1 from 3950' to 3700' with 96 sacks Class "G" cement with 1% CFR-2; followed with one barrel water and 23 barrels mud; slurry weight 14.9 ppg. Pulled out of hole 18 stands to 2800'; circulated and conditioned mud. Set Plug No. 2 from 2800' to 2600' with 72 sacks Class "G" cement with 1% CFR-2; followed with one barrel water and 16 barrels mud. Pulled out of hole 14 stands; laid down drill pipe. Waited on cement. Ran in hole with drill pipe to 2000'. Circulated and pumped water; displaced with 2,500 gallons diesel.

3/24/81

TD: 4015'; PBTD: 2600'. Finished displacing mud with diesel from 2000' to surface. Laid down 3-1/2" drill pipe. Nippled down blowout preventers; installed companion flange and head; cleaned mud pits. Laid down kelly; rigged down floor, mud pumps, and lines. Released rig March 23, 1981, at 12:00 noon.

3/25/81 through 4/2/81 Rigged down and cleaned location. Moved the rig by Hercules aircraft to Fairbanks. Moved the rig camp to the South Barrow Pressure Reducing Station for future use in the Barrow Gas Field.

DRILLING TIME ANALYSIS

TULAGEAK TEST WELL NO. 1

BRINKERHOFF SIGNAL, INC., RIG 31

Spudded 2/26/81, Rig released 3/23/81

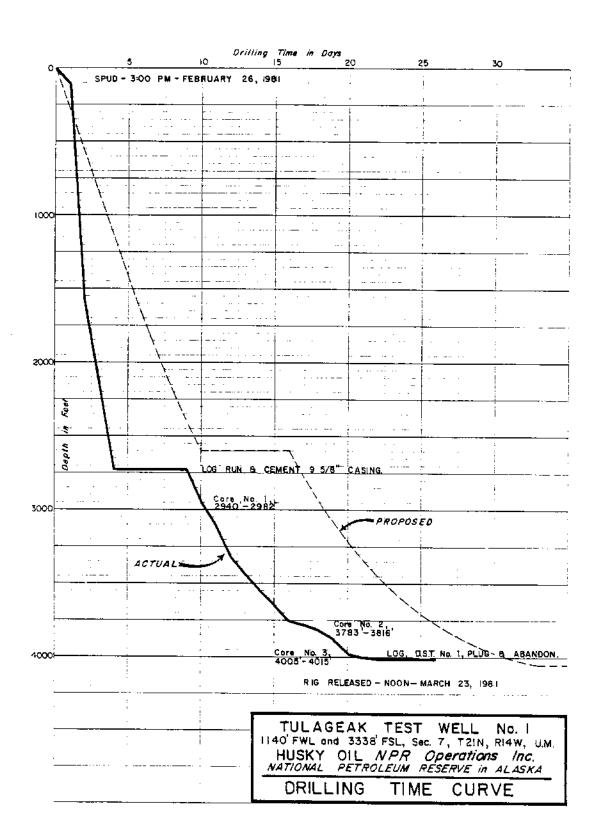
Total Depth: 4,015 Feet

		T							<u> </u>							
Page 1 of 3	Comments									Set 20" at 105'		Spudded Well at 3:00 p.m.		-		
TULAGEAK TEST WELL NO. 1	Operations at 6:00 a.m.	Moving Rfg	Moyfng Rig	Moving Rig	Moving Rig	Rigging Up	Rigging Up	Rigging Up	Rigging Up	Cementing 20"	Mixing Mud	Picking Up BHA	Drilling	Drilling	Drilling	Drilling
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Page 2 of 3	Comments	Ran Schlumberger Wireline Logs		Ran 9 5/8" Casing			Core No. 1: 2940' - 2982'							Core No. 2: 3783' - 3816'	arrel	
(0, 1	Operations at 6:00 a.m.	Logging	Logging	Circulating	Nippling Up 80P	Testing BOP	Coring	Drilling	POH For New Bit	Drilling	Drilling	RIH With New Bit	Drilling	Circulating	Breaking Down Core Barrel	Thawing Standbine
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TULAGEAK TEST WELL NO.	PLUG BACK			-			_									
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3.



ARCTIC DRILLING SERVICES

COMPANY		Husky 011		NPR Operations	ţ	19, Inc.			STATE		Ala	Alaska							v	CASING PROGRAM: 20 Inch 41. 105 It.
¥.	Tulageak		Test Well	No.	-				COUNTY	 	North		Slope	Borough	ч					9 5/8 Inch +1 2720 H.
CONTRACTOR		Brinke	Brinkerhoff	Signal	- 1	Inc			LOCATION	NO.		NPRA			\$EC	7	٦	TwP 21N	ž	- RNG 14W
S TOCK POINT	IN IN				DAT	JE			BAROID	D EN	ENGINEER	-			İ		ł			TOTAL DEPTH 4015 II.
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INTRODUCTION

After the 1976 drilling season, casing requirements were reviewed and design of casing strings standardized. Every effort was made to minimize weight and grade changes for simplicity, cost effectiveness, and to reduce chances of error during handling and running operations. Casing sizes were selected to accommodate designs for wells from 2,000' to 20,000'. Steel grade selection was the controlling factor on design with low hardness (Rockwell C24-28) steel being selected for Arctic application and possible H₂S environment. Below is listed casing sizes and design criteria required by Husky:

44.			STRENGTH SI)		MUM PRE QUIREME (PSI)	-
SIZE ⁽¹⁾	WEIGHT	MIN.	MAX.	COLLAPSE	<u>BURST</u>	CONNECTION
20"	133#/ft.	55,000	80,000	1,500	3,050	STC
13-3/8" (2)	72#/ft.	95,000	110,000	3,450	5,350	втс
9-5/8"(3)	53.5#/ft.	95,000	110,000	8,850	7,900	BTC
9-3/4" (3)	59.2#/ft. 38#/ft.	95,000 95,000	110,000 110,000	9,750 12,600	8,540 9,200	BTC 7" BTC

OD tolerance to be within API requirements unless adjustment absolutely necessary to meet ID requirements.

The following are additional requirements primarily to assure that the steel exhibits the metallurgical properties for Arctic applications and resistance to hydrogen embrittlement.

- 1. All pipe that is 13-3/8" OD and smaller to be quenched and tempered.
- 2. Run Charpy "V" notch tests on two random samples per 50 tons per heat. Minimum acceptance of 15 ft.-lb.@- 50° F. Furnish test reports with order.
- 3. Perform all testing normally required for API approved pipe.
- 4. Furnish test reports for ladle analysis, quantitative analysis, and all check tests as per API requirements.

In addition, the following handling requirements were made:

- 1. Collars must be of same steel grade as pipe body.
- 2. Apply an API modified thread compound on mill-installed collar before bucking on.

⁽²⁾ Special drift to 12.25".

⁽³⁾ Special drift to 8.50".

- 3. Inspect at mill using Tuboscope's Amalog IV or equivalent on 9-3/4" and smaller, and at least magnetic particle on 13-3/8" and 20". All pipe to have special and area inspection together with full length API drifting. (Note special drifting requirements.)
- 4. Apply Arctic grade grease on all connections before installing thread protectors.
- 5. Install closed-end type thread protectors. Plastic plugs can be used to secure wrench openings in protectors.
- Buck up thread protectors with impact wrench. Both mill and third party inspection personnel should observe the installation of thread protectors.
- 7. Palletize or containerize the tubulars, if possible, prior to shipment from mill. Do not haul pipe like cordwood in gondola railroad cars.
- 8. All pipe to be Range 3.
- 9. No "V" notching or metal stenciling on pipe body or collars.

Casing programmed for Tulageak Test Well No. 1 was as follows: 20" conductor at ± 100 '; 9-5/8" casing at ± 2600 '; and a 7" liner from 2600' to a total depth of 4050' if needed for evaluation of hydrocarbon bearing zones. Actual casing run was 20" conductor at 105' and 9-5/8" casing at 2720'. The 7" liner was not needed.

The upper 2000' of the 9-5/8" annulus was displaced with diesel when the well was abandoned. This was to allow re-entry into the upper well bore by U. S. Geological Survey personnel in the future to take temperature measurements.

CASING TALLY SUMMARY SHEET

TALLY FOR9 5/8 "CASING March 2, 1981 DATE:

:

LEASE & WELL NO. Tulageak Test Well No. 1 FIELD National Petroleum Reserve in AK

20 13

PAGE 1 PAGE 2 PAGE 3 PAGE 4 PAGE 5 PAGE 6

S.00 77 95 FOUTAGE FEET 298 2721 3016 20 2717 NO OF JOINTS 63 20 SUMMARY OF DEPTH CALCULATIONS TOTAL CASING AND COUPMENT FROM CEMENT HEAD (3 (4 (5) 6) MISCELL ANEOUS EQUIPMENT LENGTH LESS WELL DEPTH INB REFERENCES LESS CASING OUT OTS NOS TOTAL CASING ON RACKS "UP" ON LANDING JOINT FLOAT LENGTH SHOE LENGTH TOTAL () 2) 9 15 . 84 s. 8 SUMMARY OF PAGE MEASUREMENTS FEET 2174 543 NO OF JOINTS

Weight indicator before cementing:

93

2717

63

inches stacked att

; alter slack-off:

INTERVAL FOOTAGE NO OF JOINTS 63 63 SUMMARY OF STHING AS RUN LOCATION IN STRING THRUND THRU NO THRUND THRU NO. THRUND THRU NO THHU NO ON TI ON IL JT NO. 01.00 ON 11 ON IC THREAD MANUFACTURER CONDITION NEW USED New U.S. Steel Buttress S-95 CHADE AFIGHT 3 53.5

8,

PAGE ?

PAGE 8 PAGE 9 TOTAL

PAGE _1 OF _2

CASING TALLY DATE: March 2, 1981

JOINT	FIRST MEASI	JREMENT	CHECK MEAS	UREMENT	WT	TAIOL	FIRST MEASI	JAEMENT	CHECK MEAS	UREMENT	WT
NO.	FÉÉT	00°S	FEET	5.00	GA.	NO.	FEET	2,00	FEET	00.8	GR
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3	46	05				3	45	29	<u> </u>		
4	42	56				. 4	37	20		1.]
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	42	46				6	46	10		;	
7	41	11				7	40	90	<u> </u>		
8	41	46				8	45	09		}	
9	42	77				9	47	. 10			
0	35	85				0	45	70			
OTAL A	422	97				TOTAL D	442	51			

TAIOL	FIRST MEASU	PEMENT	CHECK MEASUR	EMENT	wt
NO.	FEET	2'00.	FEET	.00'\$	GR.
1	46	53			,
2	42	20			
3	45	29			
. 4	37	20			
.5	46	40			
6	. 46	10			
7	40	90			
	45	09			
9	47	. 10			
0	45	70			
TOTAL D	442	51			

1	41	30		
2	41	70		
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2	46	17	L]
3	46	55		[
4	46	45]
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6	41	97		1
7	41	55		1
8	46	53		1
9	44	52		1
0	44	.06		1
TOTAL E	441	68		

1	46	42		
2	46	00		
3	45	05		
4	46	40		
5	42	18	<u> </u>	
6	41	55		
7	41	76		
8	42	70		
9.	45	13		
0	41	75		
TOTAL C	438	94		

TOTAL A	422	97	
TOTAL B	428	05	
TOTAL C	438	94	
TOTAL D	442	51	
TOTAL E	441	68	
TOTAL PAGE	2174	15	

14

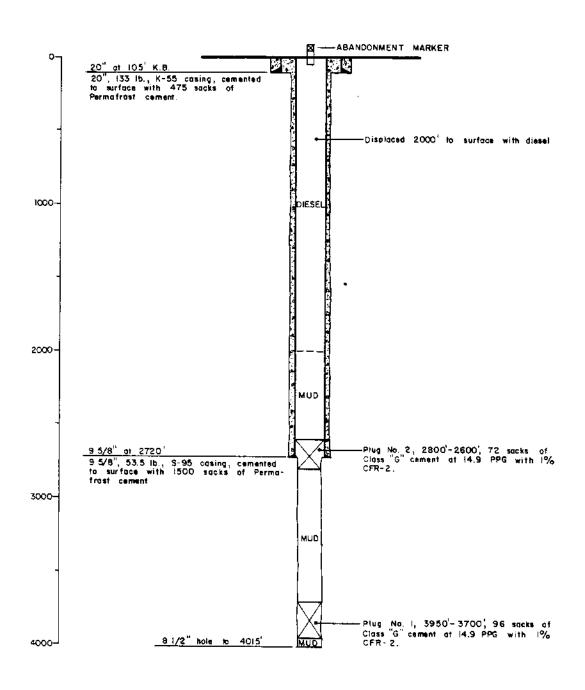
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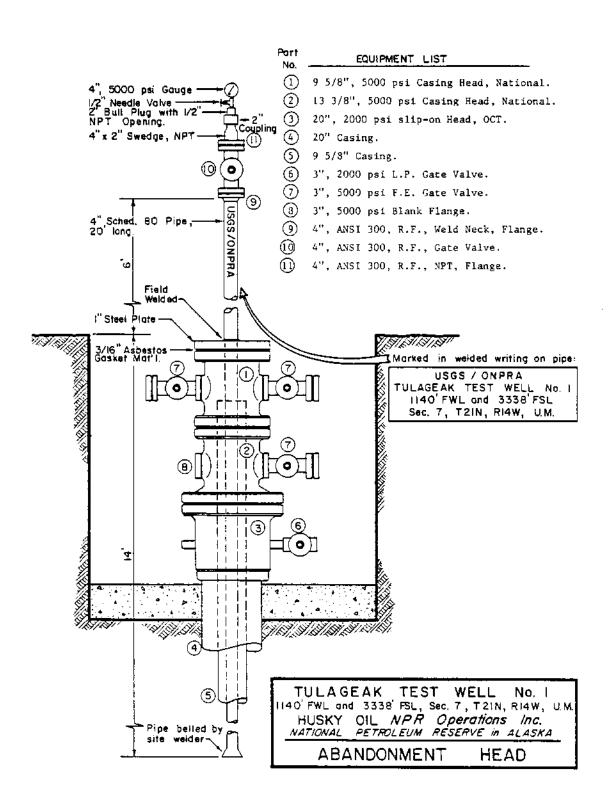
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CASING AND CEMENTING REPORT

WELL NAME <u>Tulageak To</u>	est Well No. 1			
LOCATION National Pet:	roleum Reserve in	Alaska .		
RAN CASING AS FOLLOWS:				
63 Jts 9 5/8	3"53.5#	S-95	Buttress	Range 3
Jts		<u> </u>		
Jts				
Shoe @ 2720'	Float @2		שע @	
Centralizers 2710', 26	573', 2630', 2583',2	497', 2413' <u>, 2</u>	329', 167', 128	3', and 86'
FIRST STAGE				·
Sx of Cement 1500	Type Pmfst	Additives _	None % Ex	cess <u>80</u>
Preflush 40 Barrels	Water I	nitial Pressur	e500	····
Displacement 19.5	bbls. F	inal Pressure	500	
Plug Down 1:00 PM				
SECOND STAGE - Stage	Collar @			
Sx of Cement	Туре	Additives _	% Es	cess
Preflush	I:	nitial Pressur	e	
Displacement		inal Pressure		
Plug Down	PM			
Well Depth		Overall Casin	g Tally	
KB to Top of Cut Off	Casing	Length of Land	ding Jt Removed	i
Weight Indicator Befor	e Cementing	lbs.		
Weight Indicator After	1bs.			
Inches Slacked Off				
Remarks:				



TULAGEAK TEST WELL No. I
1140' FWL and 3338' FSL, Sec. 7, T21N, R14W, U.M.
HUSKY OIL NPR Operations Inc.
NATIONAL PETROLEUM RESERVE in ALASKA
WELLBORE SCHEMATIC



RIG INVENTORY

Draw Works

National T-20, single drum grooved for 1" wireline with 15" double hydromatic brake, automatic breakout and make up catheads, driven by one set GMC diesel twin 671 engines, 300 HP, through Allison torque converter, all mounted on single skid. One Westinghouse 3YC air compressor driven by main PTO.

Mast

Lee C. Moore, 95 feet high with 9 foot wide front by spread cantilever. Gross nominal capacity 290,000 pounds with racking board capacity of 130 stands 4-1/2" drill pipe (doubles). Mast crown block capable of stringing eight 1" wire lines.

Subbase

Three box sections, two at ground level 8 feet high, 9 feet wide, 37 feet long; center section 8 feet 5 inches high, 9 feet wide and 37 feet long. Clear working space from bottom of rotary beam to bottom of subbase is 14 feet 7 inches. Rotary table to bottom of subbase is 17 feet (add four inches for rig matts).

Rig Matts

Ten 4" x 16' long x 8' wide; fifteen 4" x 24' x 8' wide.

Traveling Blocks

IDECO, 160 ton, four 1" sheave combination block and hook.

Swivel

EMSCO L-140, 6-5/8" left hand API regular pin, 140 ton capacity.

Bails

Byron Jackson, 2-1/4" x 108", finks 250 ton capacity.

Rotary Table

Oilwell 17-1/2" split square drive master bushing, 275 ton static load capacity.

Mud Tank

Three section, insulated tank. Capacity shale tank: 75 barrels; capacity middle tank: 100 barrels; capacity suction tank: 112 barrels. Shale tank equipped with shale jet and 16 barrel trip tank. Total capacity: 303 barrels.

<u>Shaker</u>

Single Brandt tandem separator driven by 3 HP, three-phase, 440 volt, 1750 RPM explosion proof electric motor.

Degasser

Drilco, see-flo, driven by 7-1/2 HP, three-phase, 440 volt, explosion proof motor with 1/2 HP, three-phase, 440 volt explosion proof blower.

Desander

Pioneer Model S2-12; capacity: 500 GPM.

<u>Desilter</u>

Pioneer Model T8-6; capacity: 500 GPM.

Mud Mixer

One Dreco, driven by 5 HP, three-phase, 440 volt, 1725 RPM explosion proof motor.

Hopper

One low pressure mud mixing hopper.

Generators

One Caterpillar Model 3406, 210 KW; one Caterpillar, skid mounted in Hercable house, 8' 5'' high x 8' 2'' wide x 29' 5'' long; one Caterpillar Model D-333, 100 KW standby.

Boilers

Two Continental, 40 HP, 120 psi diesel fired skid mounted in Hercable house, 8' 4" high x 8' wide x 35' long.

Steam Heaters

Seven Model 90H Trane steam heaters; three Model 96H Trane steam heaters.

Tong

Byron Jackson, Type "C", short lever, with heads.

Indicator

(Weight) Cameron, Type "C", up to 400,000 pounds.

Indicator

(Rotary Torque) Martin Decker hydraulic piston wheel type with remote gauge at Driller's position.

Indicator

(Tong Torque) Martin Decker, hydraulic piston type with remote gauge.

Mud Box

OKE mud box with 3-1/2" and 4-1/2" rubbers.

Slips

One set for 3-1/2" drill pipe. One set for 4-1/2" drill pipe.

Elevators

One set for 3-1/2" drill pipe, 18 degrees taper. One set for 4-1/2" drill pipe, 18 degrees taper.

Kelly

One square, 4-1/4" drive, 4" FH pin, 6-5/8" API regular left hand box. One square, 3-1/2" drive, 3-1/2" IF pin, 6-5/8" API regular left hand box.

Kelly Bushing

VARCO, square drive, 3-1/2" rollers.

Pumps

(Drilling and Cementing) Two Halliburton, HT-400D, single acting piston pumps with Gist Oil Tool API fluid ends, each driven by GMC diesel 8V-71N, 300 HP engines through an Allis-Chalmers torque converter, Model 8FW1801-1 and a twin-disc power shift transmission, Model No. T-A-51-2003. Continuous duty with 5-1/2" API pistons at maximum of 75 SPM will produce 185 GPM for each pump with maximum pressure up to 3,000 psi. Both pumps can be run simultaneously if desired. The discharge mud line furnished by contractor from pumps to swivel connection is designed for 3,000 psi working pressure. Each pump unit mounted on 8' 4" high x 10' wide x 40' long covered skid.

Air Compressors

One LeRoi 34C mounted on draw works compound. One Ingersoll Rand Model 71-T2-T3011 TM, driven by 10 HP, 440 volt, 1725 RPM explosion proof electric motor.

Water Tanks

One 7' high x 9' wide x 20' long, insulated water tank, mounted in the subbase; capacity: 225 barrels. One 17' 4" long x 6' 4" wide; capacity: 120 barrels.

Fuel Tanks

One 20' long x 8' 6" wide; capacity: 6,000 gallons.

Blowout Preventer Equipment

One - 10", 900 dual Shaffer gate LWS with three-inch flanged side outlet one side.

One - 10", 900 GK Hydril.
One - 10", 900 drill spool with two-inch flanged outlets both sides.

One set - 4-1/2" pipe rams.

One set - 3-1/2" pipe rams.

One set - blind rams.

One - upper kelly cock TIW 6-5/8" regular LH box to pin.

Two - TIW 10,000 psi lower kelly cocks, 4-1/2" XH joints.

Two - TIW, 10,000 psi lower kelly cocks, 3-1/2" IF joints.

One - inside preventer, 10,000 pound Hydril, 4-1/2" XH.

One - inside preventer, 10,000 pound Hydril, 3-1/2" IF.

Choke Manifold

Three-inch, 3000 pound, with one two-inch OCT adjustable choke; one two-inch OCT positive choke and space for automatic choke.

Closing Unit

One 80-gallon Hydril closing unit with four nitrogen bottle backup. Four-station Koomey control manifold with four-station air operated remote stations.

Drill Pipe

5,000 feet, 4-1/2", 16.6 pound, Grade E, 4-1/2" XH joints; 5,000 feet, 3-1/2", 15.5 pound, Grade E, 3-1/2" IF joints.

Drill Collars

Nineteen - 6-1/4" x 2-1/4" x 30' x 4" H90 tool joints.

One - 6-1/4" x 2-1/4" x 30' x 4" H90 x 4-1/2" regular bottom collar.

Nineteen - 4-3/4" x 1-3/4" x 30' x 3-1/2" IF x 3-1/2" regular bottom collar.

One - 4-3/4" x 1-3/4" x 30' x 3-1/2" IF x 3-1/2" regular bottom collar.

Subs

Two - 4-1/2" XH kelly savor subs. Two - 3-1/2" IF kelly savor subs.

Two - 4-1/2" XH box to 4" H90 pin (DC crossover).

Two - 4" H90 box to 4-1/2" regular box (bit sub).

Two - 3-1/2" IF box to 2-7/8" API regular box (bit sub).

Forklift

One 966 Caterpillar, equipped with 60-inch forks.

Pipe Racks

One V door ramp with stairs.

One tail walk section, 6' 1" wide x 43" high x 42 feet long.

Four pipe rack sections, 43" high x 4' wide x 28 feet long.